

# Work Order ID 120041

June-03-14 11:52:14 AM

\*120041\*

Page 1

Item ID: D350-636-217

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Deluxe Skidtube LH Air Cruiser / Apical Tri-Bag Float Compatible

Start Date: 6/03/14 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 6/06/14 Req'd Qty: 1.00

\*1\*

Customer:

Reference: PAR14-338

Run Start

\*NR1\*

Approvals: Process Plan: 

Date:

Tooling:

Date:

Stop

\*NR2\*

QC: 

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-636	J

100 Document Control

0.00

\*100\*

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPPD350-636-217 CHG005

SH  
4/7/13

110 Assemble as per dwg

0.00

\*110\*

HandFinish

Memo

0.00

Hand Finishing

PULL FROM STOCK:

D350-636-217

B106811

B110757

B114293

REWORK PER ATTACHED EMAIL


8 X NAS1611-005 B

8 X NAS1611-010 B

ON/A ~

129405

RTU 04/15 M125540

PLM 14 06 24  


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**\*120041\***

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Item ID: D350-636-217

Accept

**\*N19000040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Deluxe Skidtube LH Air Cruiser / Apical Tri-Bag Float Compatible

Start Date: 6/03/14 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 6/06/14 Req'd Qty: 1.00 **\*1\***

Customer:

Reference: PAR14-338

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC5- Inspect part completeness to step on W/O	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									
150		0.00							
<b>*150*</b>									
Packaging	Memo	0.00							
Packaging	ENSURE ORIGINAL KIT IS IN BOX								
	REPACKAGE USING ORIGINAL B/N								
	Identify and pack for shipping as per PPP D350-636-217								
	Location: <u>072</u>								
	PPP rev: _____								
160	QC21- Final Inspection - Work Order Release	0.00							
<b>*160*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
06  
9-89

JUL 03 2014

ML5 1407-07

CMF  
14-0-03

# Picklist Print

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Work Order ID: 120041

**\*120041\***

Parent Item: D350-636-217

**\*D350-636-217\***

Parent Item Name: Deluxe Skidtube LH Air Cruiser / Apical Tri-Bag Float Compatible

Start Date: 6/03/14

Required Date: 6/06/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC  
11.04.14 ecn11-553 DD verf:EC  
AS PER ECN 12-542 DD verf:EC

IPP Rev:B  
IPP Rev:C 112.04.16

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
NAS1611-005		Purchased		No			Each	171.0000		24			
<b>*NAS1611-005*</b>									<b>**</b>				
O-RING													
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					FP001			171					
					m126974			96					
					m129198			75					
NAS1611-010		Purchased		No			Each	187.0000		24			
<b>*NAS1611-010*</b>									<b>**</b>				
O-RING													
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					FP001			187					
					m126988			3					
					m127813			4					
					m128375			72					
					m128388			8					
					m129198			100					
					1294105								

N/A  
a  
Email attached

PLM/ 14-06-24  
24

## Linda Lacelle

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**From:** Patrick Smith  
**Sent:** May-29-14 1:29 PM  
**To:** Linda Lacelle; Mike Petsche  
**Cc:** Nigel Forbes; Eric Downing; Nancy MacLeod; David Shepherd  
**Subject:** RE: 350 skids and 206 skids

Linda,

I spoke with David and he would allow us to use a RTV product to bond the Plugs into the Skidtube.

The existing Plugs would require:

- 1) Removal from the Skidtube
- 2) Removal of the current O-Ring
- 3) Cleaning with Alcohol
- 4) Installation of NEW O-Ring
- 5) Generous coating of the RTV
- 6) Insertion of plug into the Spacer
- 7) Clean up of exterior of Skidtube.

Pat

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**From:** Linda Lacelle  
**Sent:** May-29-14 10:21 AM  
**To:** Mike Petsche  
**Cc:** Nigel Forbes; Patrick Smith; Eric Downing; Nancy MacLeod  
**Subject:** 350 skids and 206 skids  
**Importance:** High

I heard yesterday that plugs were falling out. Today we were told that we cannot ship any 350 skids. We have an order to ship today, has there been a solution found to fix this problem? Can we not just sikaflex them in or something? We need to let the customer know if his order is shipping or not...

Thx

Linda